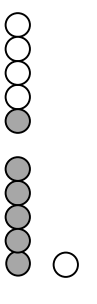
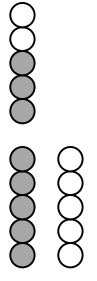
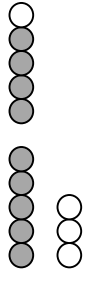
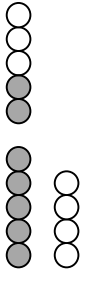
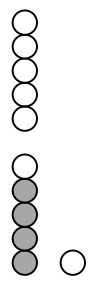
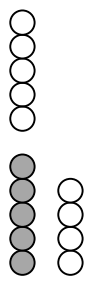
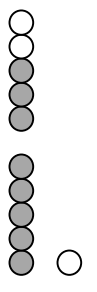
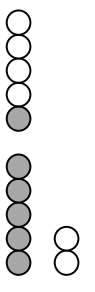


Zehnerüberschreitung

 $6 + 5 = \underline{\quad}$ $\quad \quad \underline{\quad}$	 $8 + 7 = \underline{\quad}$ $\quad \quad \underline{\quad}$	 $9 + 4 = \underline{\quad}$ $\quad \quad \underline{\quad}$	 $7 + 7 = \underline{\quad}$ $\quad \quad \underline{\quad}$
 $4 + 7 = \underline{\quad}$ $\quad \quad \underline{\quad}$	 $5 + 9 = \underline{\quad}$ $\quad \quad \underline{\quad}$	 $8 + 3 = \underline{\quad}$ $\quad \quad \underline{\quad}$	 $6 + 6 = \underline{\quad}$ $\quad \quad \underline{\quad}$